



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3674-045
Job Sheet 169356



Part No: D3674-045

Job Qty: 10 ea

Part Name: Roller Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP rev: A RQ Verified by: DD 16.06.24

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/2/18	0.00	0.00	Start Up Machining-2		<i>J.F.</i> 18-01-23
100	Bandsaw	10 pcs		1/2/18	0.00	0.46	Bandsaw1		<i>J.F.</i> 18-01-23
110	CNC Vertical Machining	10 pcs		1/2/18	1.14	11.90	HAAS 5 Axis		<i>J.F.</i> 18-01-23
120	QC	10 pcs		1/2/18	0.00	0.00	QC2 Machining-2		<i>J.F.</i> 18-01-23
130	QC	10 pcs		1/2/18	0.00	0.00	QC8 Machining-2		<i>J.F.</i> 18/01/23
140	Small Fab	10 pcs		1/3/18	0.00	0.21	Small Fab-4		<i>J.F.</i> DAE 38
150	QC	10 pcs		1/3/18	0.00	0.00	QC5		<i>J.F.</i> 38
160	Packaging	10 pcs		1/3/18	0.00	0.00	Packaging3-1	5+048	<i>J.F.</i> 47/18/01/23
170	QC21-SA	10 Ea		1/3/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks: 4.50" long

Descriptions: 110 - 1- Machine D3674-5 as per Folio FB482 and Dwg. D3674.

140 - Assemble D3674-045 as per Dwg D3674

DAS
21 JAN 24 2016
9-09

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M17-4-B0.500X02.000	4	6	0	0
140-Small Fab	D3137-5 F150226	10	21	0	0
	D3674-7 F150041	10	10	0	0
	MS24694-S100	10	18	0	0

M135545

5027547

Part Specifications

Specifications could not be found.

Plex 12/8/17 10:12 AM dart.poulin.mario

DART
AEROSPACE
S034549

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CANADA

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Roller Bracket Assembly

PART NO: D3674-045

Original Serial #: S034549

Revision:

Operation: Start up Operation 01/23/18

Change No:

Job No: 169356

